Bornemann pumps and more
Introducing a global system partner
ITT Bornemann has achieved and secured a leading position worldwide with its numerous ground-breaking pump developments over the decades. Our pumps and systems are the ideal solution for tank terminals, oil production and processing. The areas are the industrial, petrochemical, marine and shipbuilding as well as the food and pharmaceutical industries. We are also a leader in the field of Multiphase and Subsea Technology. Systematic research and development will lead to innovative solutions for the future.

About ITT
ITT is a diversified leading manufacturer of highly engineered critical components and customized technology solutions for the energy, transportation and industrial markets. Building on its heritage of innovation, ITT partners with its customers to deliver enduring solutions to the key industries that underpin our modern way of life. Founded in 1920, ITT is headquartered in White Plains, N.Y., with employees in more than 35 countries and sales in a total of approximately 125 countries. The company generated 2012 revenues of $2.2 billion. For more information, visit www.itt.com.

Customer satisfaction as part of the company strategy
Honest and constructive relationships with clients, employees and suppliers are essential to our strategy and represent the foundation of our company culture. ITT Bornemann’s policy is to be an innovative, qualified and reliable partner to its customers every step of the way while providing a truly unique service.

The needs of our customers are the focus of our research and development, manufacturing, sales and service.

Another important factor in ITT Bornemann’s success are our employees, whose dedication and qualifications are constantly being cultivated. Environmentally-friendly manufacturing combined with an above-average occupational health and safety policy for employees at all our facilities are vital to the ITT Bornemann culture.
Bornemann is active on an international level
Being an integrated part of the ITT Corporation now, has even fortified the global presence of ITT Bornemann and guarantees fast and professional support in all phases of our work with you.

Focus on customer satisfaction
In addition to product quality, reliable and competent service is the decisive factor in customer satisfaction. Our service team therefore looks after each installation with its full dedication and attention. From the very beginning of the installation, Bornemann pumps and systems are accompanied by a capable service. Advisory and supporting. Expeditiously and friendly. Dedicated and reliable. No matter what service a user needs – the ITT Bornemann service team provides you with individually tailored consultation, documentation, delivery of spare parts, maintenance, repair, retooling, exchange, general overhaul, and more. Wherever in the world Bornemann pumps and systems are in use: the Bornemann service is available.

Bornemann pumps are available from stock for different fields of application. In addition to this, specific pump types are available in single components and can be combined individually corresponding to their application and operating conditions. Here as well we grant you full guarantee and a quick availability.

With experienced specialists, the ITT Bornemann logistics team handles the complete shipment of all products worldwide and is also responsible for the import of all purchased products from consumables through to machines.
Unique Solutions for All Industries

Oil & Gas
As displacement pumps, Bornemann twin screw pumps are ideal for pumping mixtures of crude oil, gas, water and the finest solids. They can be used onshore, offshore and subsea. The dry running capability also allows the presence of gases. The compact construction and the special profile of the feed screws allow high conveying pressures for operation in pipelines with long distances.

Multiphase boosting technology
The core of the multiphase boosting systems is formed by twin screw pumps. The two engineered rotor sets work with no metal-to-metal contact. They deliver a close to constant capacity against the downstream backpressure. The pressure is not dependent on the speed of the pump and the characteristics of the fluid being transferred. Fluid mixtures of up to 97% gas content, 100% on short term basis, may be pumped without overheating the machine. The necessary liquid is stored in the enlarged housing and partly recirculated to the inlet, assuring an equal distribution of the heat and heat transfer to the ambience. Sudden changes from high gas contents to pure liquid flow – normally called slugs – are handled. The patented technical design in connection with outstanding solutions in details guarantee highest availability with minimized maintenance necessary.

Bornemann multiphase boosting systems are applicable for oil and gas fields
- on-and offshore
- with small discharge capacities
- with tail-end production
- new field developments
- aside of the existing infrastructure, where an exchange of separators and associated equipment is required

Product applications:
Crude oil with gas and water, very heavy crude oil, thermal operations, wet gas compression.

Marine
Bornemann twin screw pumps have proven their value internationally as loading pumps on tankers, transfer pumps for heavy-duty HFO qualities and as lubricating pumps for supplying the main engine.

Product applications:
Low to very high viscosity oil products such as bitumen, tar, chemicals, light and heavy fuel oil, crude oil, mazut and storage water.

Tank terminals
ITT Bornemann has a large worldwide installed base of pumps in tank terminals. They can be used wherever a large suction capacity is required. Bornemann pumps can be found for loading and unloading of ships, tank wagons, tanker trucks as well as storage tanks and pipelines everyday of the year. They perform these duties under challenging conditions including high viscosities and pressures.

Product applications:
Low to very high viscosity oil products such as bitumen, tar, chemicals, light and heavy fuel oil, crude oil, mazut and storage water.
Petrochemical Industry / Refinery
Bornemann twin screw pumps are the ideal solution for transfer within terminals where both low and high viscosity products have to be moved or metered. All fluids whether neutral, alkaline or acid and aggressive, abrasive or gaseous are sucked up safely, dosed and pumped.

Product applications:
Mazut, bitumen, tar, heavy fuel, naphta and chemical products.

Industry
Bornemann twin screw pumps solve a variety of conveyance challenges in a range of industries including chemicals, power generation, wastewater and environmental technology, and construction. Regardless of low or high viscosity, or aggressive, solid or shear-sensitive materials – there is an appropriate pump for nearly every application. All Bornemann pumps are self-priming and ATEX-compliant.

Product applications:
Polymers, paints, slurry, pastes, liquid sulfur, and chemical process pumps.

Food & Pharma
The twin screw pump SLH has been especially developed for the application in the Food and Pharmaceutical Industry. The 2-in-1 principle conveys and cleans in one pump. Due to the wide range of pump speeds – up to a maximum of 3,600 rpm, process cycles as well as CIP and SIP procedures are possible with just one pump.

Product applications:
Beverage industry, convenience, dairy products, sweets, meat products and pharmaceutical industry.
Proven Pump Solutions

Bornemann twin screw pumps -
Proven pump solutions in a range of industries for nearly any medium

Twin screw pumps

Bornemann twin screw pumps are rotating displacement pumps; the gear-wheels and roller bearings are outside the pump space. Around 80 models are available. Various materials, sizes and forms make application-optimized solutions possible.

Bornemann pumps cover a wide range of performance in the pressure, conveyed volume, temperature and viscosity of the conveyed media. Nearly all media can be conveyed, i.e. thin liquids such as petrol, hydrocarbons, seawater, liquids with high viscosity such as bitumen, tar, glue, molasses, and aggressive media such as acids and bases.

Advantages

- Self-priming
- High viscosities possible
- Low pulsations
- Low noise level
- Dry running possible
- Constant flow at varying pressures and volumes
- Suction lift up to 8.5m (25 feet)

<table>
<thead>
<tr>
<th>Capacity</th>
<th>Differential Pressure</th>
<th>Viscosity</th>
<th>Max. Product temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>m³/h</td>
<td>gpm</td>
<td>bar</td>
</tr>
<tr>
<td>W/V universal pump</td>
<td>10 - 2,800</td>
<td>50 - 12,300</td>
<td>up to 40/60</td>
</tr>
<tr>
<td>HC/VHC high capacity pump</td>
<td>up to 4,500</td>
<td>up to 19,800</td>
<td>up to 16</td>
</tr>
<tr>
<td>HP high pressure pump</td>
<td>20 - 1,500</td>
<td>100 - 6,600</td>
<td>up to 100</td>
</tr>
<tr>
<td>SLI compact pump</td>
<td>up to 180</td>
<td>up to 790</td>
<td>up to 16</td>
</tr>
<tr>
<td>SLH hygienic pump</td>
<td>up to 180</td>
<td>up to 790</td>
<td>up to 16</td>
</tr>
</tbody>
</table>
Proven Pump Solutions
Bornemann multiphase pumps - from pumps to systems to solutions

Complete multiphase pumping systems
With our experience in research & development, engineering, production and commissioning all over the world we are able to supply complete system solutions – for a wide range of performance conditions and harsh ambient environmental conditions.

“Plug and pump”
The skid mounted pump is equipped with all necessary instrumentation and piping and valves. You will get a complete system incl. electrical drive system with motor, variable frequency converter and control cabinet. It will undergo a complete system factory acceptance test prior to shipment, thus saving time while commissioning.

Safety first!
The Bornemann system guarantees full safety and automatic operation under all circumstances.

<table>
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<th>Max. Product temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>m³/h</td>
<td>BPD</td>
<td>bar</td>
<td>psi</td>
</tr>
<tr>
<td>MSL single well multi-phase pump</td>
<td>1 - 110</td>
<td>137 - 16,800</td>
<td>up to 16</td>
<td>up to 230</td>
</tr>
<tr>
<td>SLM single line multi-phase pump</td>
<td>1 - 130</td>
<td>150 - 20,000</td>
<td>up to 16</td>
<td>up to 230</td>
</tr>
<tr>
<td>MW classic multiphase pump</td>
<td>1 - 8,000</td>
<td>up to 1,206,000</td>
<td>up to 50</td>
<td>up to 725</td>
</tr>
<tr>
<td>MPC multiphase pump compressor</td>
<td>1 - 8,000</td>
<td>up to 1,206,000</td>
<td>up to 70</td>
<td>up to 1,000</td>
</tr>
<tr>
<td>SMPC subsea multiphase pump compressor</td>
<td>1 - 8,000</td>
<td>up to 1,206,000</td>
<td>up to 70</td>
<td>up to 1,000</td>
</tr>
</tbody>
</table>
Selected Applications

Tank Terminals
Country: U.A.E
Pump Type: W9
Medium: Fuel oil, 55°C/130°F, 380 cSt
Capacity: 120-1,400 m³/h
Pressure: 10 bar / 145 psi
Speed: 200-1,470 rpm
Shaft power: 95-630 kW / 128 - 848 HP

Refinery
Country: Germany
Pump Type: W7T
Medium: Molasses, 220-250°C / 430-480°F, 350 cSt
Capacity: 110-240-370 m³/h
Pressure: 11 bar / 160 psi
Speed: 600-1,200-1,800 rpm
Shaft power: 190 kW / 256 HP

Offshore
Country: Germany
Pump Type: MPC 268
Medium: Fluid Multiphase Mixture
Capacity: up to 500 m³/h
Pressure: 21 bar / 305 psi
Speed: 2,000 rpm
Shaft power: 276 kW / 370 HP
Gas content: 96%

Marine
Country: China
Pump Type: W7
Medium: Crude oil, 85°C/185°F, 130 cSt
Capacity: 210 m³/h / 950 gpm
Pressure: 8 bar / 120 psi
Speed: 1,450 rpm
Shaft power: 70 kW / 95 HP

Oil Production
Country: Russian
Pump Type: MPC 208
Medium: Fluid Multiphase Mixture
Capacity: up to 500 m³/h
Pressure: 21 bar / 305 psi
Speed: 2,000 rpm
Shaft power: 276 kW / 370 HP
Gas content: 96%

Chemical
Country: Germany
Pump Type: W7
Medium: Water, solvent, silicon acrylate, polyether
Capacity: 610 m³/h / 2,686 gpm
Pressure: 25 bar / 363 psi
Speed: 1,765 rpm
Shaft power: 450 kW / 612 HP
Gas content: 99%

Bornemann
Notes
Unique solutions made by the specialist

Germany
ITT Bornemann GmbH
31683 Obernkirchen
Germany
Tel: +49 5724 390-0
Fax: +49 5724 390-290
info.bornemann@itt.com
www.bornemann.com

Canada
Bornemann Inc.
320 441, 5th Avenue S.W.
Calgary, Alberta
Canada T2P 2V1
Canada
Tel: +1 403 294 0777
Fax: +1 403 262 4073
info.ca@bornemann.com
www.bornemann-ca.com

USA
ITT Bornemann USA, Inc.
12510 Sugar Ridge Blvd
TX 77477 Stafford
United States of America
Tel: +1 281 504 63 05
info.usa@bornemann.com
www.bornemann-usa.com

Argentina
Bombas Bornemann S.R.L.
Mariano Moreno 4380
B1605BOD Munro
Prov. Buenos Aires
Argentina
Tel: +54 11 475 680 08
Fax: +54 11 475 655 41
Info.ar@bornemann.com
www.bornemann-ar.com

Mexico
Bornemann S.A. de C.V.
Calle Horacio 1840, 1er. Piso
Col. Chapultepec los Morales Polanco
11510 México, D.F.
Delegación Miguel Hidalgo
Tel: +55.52791780
info.mx@itt.com

Singapore
Bornemann Pumps Asia Pte. Ltd.
10 Jalan Kilang #06-01 Sime Darby
Enterprise Centre
159410 Singapore
Singapore
Tel: +65 6561 4882
Fax: +65 6561 6784
info.sg@bornemann.com
www.bornemann-sg.com

China
Bornemann Pumps International
Tianjin
Room 1101
Tianjin Binjiang International Hotel
No. 105 Jianshe Road
Heping District, Tianjin
China
Tel: +86 22 5881 2997
Fax: +86 22 5881 2996
info.sales@bornemann-cn.com
www.bornemann-cn.com

UAE
ITT Fluid Technology International, Inc.
Unit 1403, Level 14
U Bora Tower, Business Bay
PO Box 35249
Dubai
United Arab Emirates
Tel: +971 4 2525 345
Fax: +971 4 2525 435
info.ae@itt.com